

## DeWAL® DW411

DeWAL® DW411 is a heavy aluminum foil and glass fabric laminate with a high temperature silicone adhesive. The aluminum foil provides excellent reflective and conductive characteristics in high temperature applications. The silicone adhesive provides excellent adhesion at high temperatures yet will remove cleanly.

## Features & Benefits:

- Removes cleanly at elevated temperatures
- Excellent abrasion resistance
- Great reflective and conductive characteristics

## Applications:

- Masking tape in plasma flame spraying
- Wire arc
- HVOF

PROPERTY	TEST METHOD	DATA RANGE	TYPICAL VALUE*
PHYSICAL			
Backing Material			Aluminum Foil/Glass Fabric
Backing Thickness, mm (inches)		0.15 – 0.19 (0.0059 – 0.0073)	
Adhesive System			Silicone
Adhesive Thickness, mm (inches)		0.09 – 0.11 (0.0035 – 0.0045)	
Adhesion, g/cm (oz./in)	ASTM D-1000	547- 1049 (49 - 94)	826 (74)
Engine Manufacturer Approvals:			
Pratt & Whitney	PMC - 4235		Approved
Rolls Royce	OMAT 2/96L		Approved
General Electric	C10-12		Approved
Maximum Operating Temperature, C° (F°)			260 (500)
PRODUCT DIMENSIONS	METRIC		ENGLISH
Width mm, inches	6.35 - 432		0.25 - 17
Core Diameter mm, inches	76		3
Roll Length m, yards	33		36

<sup>\*</sup>Typical values shown are from testing at date of manufacture and should not be used for specification limits.



<sup>-</sup> Additional technical information and product specifications are available upon request.

<sup>-</sup> Shelf life is 1 year from the date of manufacture with storage conditions of 21°C (70°F)and 50% RH.

<sup>-</sup> All metric conversions are approximate.