

## DeWAL® DW468-77

DeWAL<sup>®</sup> DW468-77 is a glass cloth tape with an aggressive silicone adhesive on both sides. DW 468-77 is a composite construction consisting of two layers of glass cloth laminated together with each layer being glass cloth and silicone adhesive.

## Features & Benefits:

- High temperature resistance
- Designed to reduce lifting during plasma spraying process
- Double-ply construction

## Applications:

- Plasma spray & grit blasting masking tape
- Applications where double-ply protection is necessary

PROPERTY	<b>TEST METHOD</b>		DATA RANGE	T	YPICAL VALUE*
PHYSICAL					
Backing Material					Glass Cloth
Overall Thickness, mm (inches)			0.305 - 0.406		
			(0.012 – 0.016)		
Adhesive System					Silicone
Adhesive Thickness, mm (inches)-per side			0.03 - 0.046		
Adhesion, g/cm (oz/in)			(0.0012 – 0.0018)		334
	ASTM-D 1000				(30)
Engine Manufacturer Approvals:					
Pratt & Whitney	PMC 4614				Approved
General Electric	C10-12				Approved
Maximum Operating Temperature, C° (F°)					260 (500)
PRODUCT DIMENSIONS	N	IETRIC		ENGLISH	
Width mm, inches	6.3	35 - 432		0.25 - 17	
Core Diameter mm, inches		76		3	
Roll Length m, yards		16		18	

\*Typical values shown are from testing at date of manufacture and should not be used for specification limits.

- Additional technical information and product specifications are available upon request.

- Shelf life is 1 year from the date of manufacture with storage conditions of 21°C (70°F) and 50% RH.

- All metric conversions are approximate.



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